DAC INTERNATIONAL



Accumulator stations

GENERAL 1.

HYDAC supplies fully assembled piston accumulator stations which are ready for operation, complete with all the necessary valve controls, ball valves and safety equipment

- as an individual accumulator unit or
- in a back-up version with nitrogen bottles to increase the effective volume.

The HYDAC system approach creates a HYDAC system of, for example, bladder or piston accumulator stations, by integrating individual HYDAC components.

An accumulator station can be composed

- piston accumulators with nitrogen bottles.
- bladder accumulators with nitrogen bottles or
- nitrogen bottles alone.

The modular design of the accumulator stations enables HYDAC to incorporate all customer requirements. HYDAC can calculate the required accumulator volumes taking the customer's own operating data into account using the accumulator dimensioning program:

ASP – Accumulator Simulation Program.

Please read the relevant operating instructions for the individual HYDAC components!

MODEL CODE 2. (also order example) SS 350 K - 4 x 250 / 12 x 320 (U) Type of accumulator SS = accumulator station Max. operating pressure [bar] **Series** = piston accumulator = bladder accumulator = nitrogen bottles **Number of accumulators** Nominal volume [I] of the accumulators Number of nitrogen bottles Nominal volume [I] of the nitrogen bottles Certification code

Piston accumulators and nitrogen bottles are connected up via a manifold block or

(U) = European Pressure Equipment Directive (PED)

pipework

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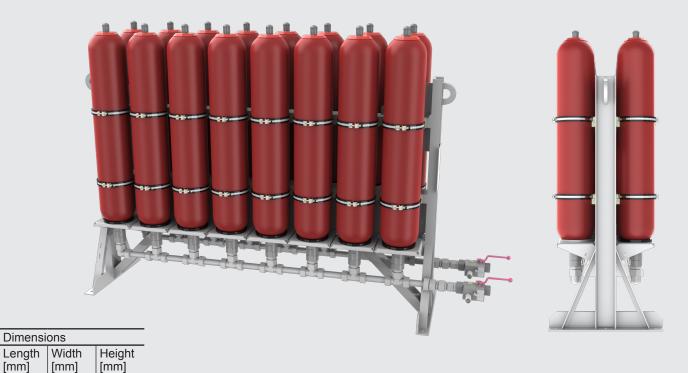
EXAMPLES OF ACCUMULATOR STATIONS 3.

3.1. BLADDER ACCUMULATOR STATIONS

EXAMPLE: SS330B-16x32(U)

Technical specifications:

16 bladder accumulators, each with a volume of 32 l max. operating pressure: 330 bar



EXAMPLE: SS330B-5x50(U)

1950

Technical specifications:

660

Length

[mm]

2780

5 bladder accumulators, each with a volume of 50 I max. operating pressure: 330 bar





Dimensions			
- 0	Width	Height	
[mm]	[mm]	[mm]	
1640	600	2750	

3.2. PISTON ACCUMULATOR STATIONS

EXAMPLE: SS350K-1x110/8x50(U)

Technical specifications: 1 piston accumulator, volume 110 I 8 N_2 bottles, each with a volume of 50 I max. operating pressure: 350 bar





Dimensions		
Length [mm]	Width [mm]	Height [mm]
1540	900	3300

EXAMPLE: SS220K-1x120/1x75(U)

Technical specifications:
1 piston accumulator, volume 120 I
1 N₂ bottle, volume 75 I

max. operating pressure: 220 bar

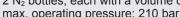


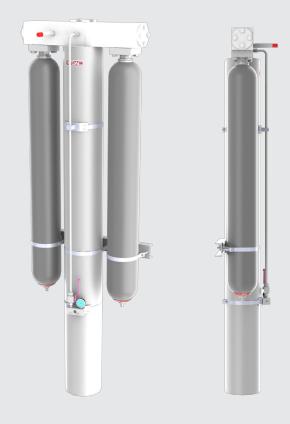


Dimensi	ons	
Length	Width	Height
[mm]	[mm]	[mm]
520	800	3500

EXAMPLE: SS210K-1x110/2x50(U)

Technical specifications:
1 piston accumulator, volume 110 I
2 N₂ bottles, each with a volume of 50 I
max. operating pressure: 210 bar





Dimensions		
Length [mm]	Width [mm]	Height [mm]
950	475	2840

EXAMPLE: SS350K-1x200/2x110(A9)

Technical specifications:

1 piston accumulator, volume 200 l $2 N_2$ bottles, each with a volume of 110 l max. operating pressure: 350 bar



Dimensions			
Length [mm]	Width [mm]	Height [mm]	
1250	550	2900	

Nitrogen bottles in modular construcion:

up to 24 bottles can be assembled on a frame in this version. For a larger quantity, a special design can be supplied.

See catalogue section:

• Hydraulic accumulators with back-up nitrogen bottles No. 3.553

EXAMPLE: SS350N-16x75(U)

Technical specifications:

16 N₂ bottles, each with a volume of 75 I max. operating pressure: 350 bar





Dimensions		
Length [mm]	Width [mm]	Height [mm]
2440	900	3000

NOTE 4.

The information in this brochure relates to the operating conditions and applications described.

For applications and operating conditions not described. please contact the relevant technical department.

Subject to technical modifications.

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