

## 1. GENERAL

HYDAC supplies fully assembled piston accumulator stations which are ready for operation, complete with all the necessary valve controls, ball valves and safety equipment

- as an individual accumulator unit or
- in a back-up version with nitrogen bottles to increase the effective volume.
The HYDAC system approach creates a HYDAC system of, for example, bladder or piston accumulator stations, by integrating individual HYDAC components.
An accumulator station can be composed of
- piston accumulators with nitrogen bottles,
- bladder accumulators with nitrogen bottles or
- nitrogen bottles alone.

The modular design of the accumulator stations enables HYDAC to incorporate all customer requirements. HYDAC can calculate the required accumulator volumes taking the customer's own operating data into account using the accumulator dimensioning program:

- ASP - Accumulator Simulation Program.

Please read the relevant operating instructions for the individual HYDAC components!

## 2. MODEL CODE

(also order example)
SS $\underline{350} \underline{K}-4 \times \underline{250} / \underline{12} \times \underline{320} \underline{(U)}$
Type of accumulator
SS = accumulator station

Max. operating pressure [bar]
Series
$\mathrm{K}=$ piston accumulator
B = bladder accumulator
$\mathrm{N}=$ nitrogen bottles

## Number of accumulators

Nominal volume [I] of the accumulators
Number of nitrogen bottles
Nominal volume [l] of the nitrogen bottles
Certification code
(U) = European Pressure Equipment Directive (PED)

Piston accumulators and nitrogen bottles are connected up via a manifold block or pipework

## 3. EXAMPLES OF ACCUMULATOR STATIONS

3.1. BLADDER ACCUMULATOR STATIONS

EXAMPLE: SS330B-16x32(U)
Technical specifications:
16 bladder accumulators, each with a volume of 321
max. operating pressure: 330 bar


EXAMPLE: SS330B-5x50(U)
Technical specifications:
5 bladder accumulators, each with a volume of 50 I
max. operating pressure: 330 bar


### 3.2. PISTON ACCUMULATOR STATIONS

EXAMPLE: SS350K-1x110/8x50(U)
Technical specifications:
1 piston accumulator, volume 110 I
$8 \mathrm{~N}_{2}$ bottles, each with a volume of 50 I
max. operating pressure: 350 bar


| Dimensions |  |  |
| :--- | :--- | :--- |
| Length <br> $[\mathrm{mm}]$ | Width <br> $[\mathrm{mm}]$ | Height <br> $[\mathrm{mm}]$ |
| 1540 | 900 | 3300 |

EXAMPLE: SS220K-1x120/1x75(U)
Technical specifications:
1 piston accumulator, volume 1201
$1 \mathrm{~N}_{2}$ bottle, volume 75 I
max. operating pressure: 220 bar

| Dimensions |  |  |
| :--- | :--- | :--- |
| Length <br> $[\mathrm{mm}]$ | Width <br> $[\mathrm{mm}]$ | Height <br> $[\mathrm{mm}]$ |
| 520 | 800 | 3500 |



## EXAMPLE: SS210K-1x110/2x50(U)

Technical specifications:
1 piston accumulator, volume 110 I
$2 \mathrm{~N}_{2}$ bottles, each with a volume of 50 ।
max. operating pressure: 210 bar

| Dimensions |  |  |
| :--- | :--- | :--- |
| Length <br> $[\mathrm{mm}]$ | Width <br> $[\mathrm{mm}]$ | Height <br> $[\mathrm{mm}]$ |
| 950 | 475 | 2840 |



## EXAMPLE: SS350K-1x200/2x110(A9)

Technical specifications:
1 piston accumulator, volume 200
$2 \mathrm{~N}_{2}$ bottles, each with a volume of 110 I
max. operating pressure: 350 bar

| Dimensions |  |  |
| :--- | :--- | :--- |
| Length <br> $[\mathrm{mm}]$ | Width <br> $[\mathrm{mm}]$ | Height <br> $[\mathrm{mm}]$ |
| 1250 | 550 | 2900 |

### 3.3. NITROGEN BOTTLES

Nitrogen bottles in modular construcion:
up to 24 bottles can be assembled on a frame in this version. For a larger quantity, a special design can be supplied.
See catalogue section:

- Hydraulic accumulators with back-up nitrogen bottles

No. 3.553
EXAMPLE: SS350N-16x75(U)
Technical specifications:
$16 \mathrm{~N}_{2}$ bottles, each with a volume of 75 I max. operating pressure: 350 bar


| Dimensions |  |  |
| :--- | :--- | :--- |
| Length <br> $[\mathrm{mm}]$ | Width <br> $[\mathrm{mm}]$ | Height <br> $[\mathrm{mm}]$ |
| 2440 | 900 | 3000 |

## 4. NOTE

The information in this brochure relates to the operating conditions and applications described.
For applications and operating conditions not described. please contact the relevant technical department.
Subject to technical modifications.

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